



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4417-011
Job Sheet 179941



Part No: D4417-011

Job Qty: 1 ea

Part Name: Q.R. Step Assembly (206L/407)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4417 REV B SHEETS 1,2, D2690 REV B2 IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC
IPP REV:B 11.08.17 PER REV.B. DD VERF:JLM IPP REV:C 11.10.25 replace D2690-6 for CBL-460 & CBL-1240 for assembling purpose DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Stores/Pkg-1		HL 18-6-28
100	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-5		HL 18-6-28
120	HandFinish	1 pcs	6/29/18	6/29/18	0.00	0.58	HandFinish4		DAS
130	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
210	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		DAS 9-89
220	QC21-SA	1 Ea	6/29/18	6/29/18	0.00	0.00	QC21		21 JUN 29 2018

Part Op 120 - 1- ASSEMBLE AS PER DWG 2- USE CBL-1240 AND CBL-460 TO MAKE D2690-6. CUT CBL-1240 CABLE AND Descriptions: CRIMP CBL-460 AS PER DWG D2690

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C16A	Bolt	2 pcs (2 ea)	90-Start up Operation	FM136741
AN4C36A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM135848
CBL-1240	Cable	.7080 ft (.708 ea)	90-Start up Operation	50214630
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	5044355
D2570	Bushing	4 Ea (4 ea)	90-Start up Operation	5081628-1
D4417-041	Step Assembly	1 Ea (1 ea)	90-Start up Operation	5084626
D4418-1	Step Lug	2 Ea (2 ea)	90-Start up Operation	5079974
D4428-1	Bushing	2 Ea (2 ea)	90-Start up Operation	5151527
MS17984-C415	Quick Release Pin	2 Ea (2 ea)	90-Start up Operation	506m136886-2
MS21043-4	Nut	4 Ea (4 ea)	90-Start up Operation	5062296
NAS1149C0432R	Washer	8 Ea (8 ea)	90-Start up Operation	5050052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C16A	2	42	0
	AN4C36A	2	8	0
	CBL-1240	1	312	0
	CBL-460	2	325	0
	D2570	4	339	0
	D4417-041	1	1	0
	D4418-1	2	8	0
	D4428-1	2	7	0

MS17984-C415
MS21043-4
NAS1149C0432R

2
4
8

4
555
1,931

0
0
0

Part Specifications

Specifications could not be found.

Plex 6/26/18 2:46 PM Dart.lajeunesse.marie



Container No: S085233



Part: D4417-011

Job No: 179941

Serial No/Batch: S085233

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Inc.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/28/18